

TPM CIRCLE NO:	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME:	LOSS NO. / STEP								
DEPT: Production	RESULT AREA	P	Q	DEF:- A		C	D	S	M

# KAIZEN IDEA SHEET

F/IMS/05

**CELL:** A351    **CELL NAME:** Washing    **MACHINE / STAGE:** Washing & Drying    **OPERATION:** Washing & Drying

**KAIZEN THEME:** To Improve Quality of A351 DGS @ washing stage.

**WIDELY/DEEPLY:**

**PRESENT STATUS:** Washing is not effective of the part due to which Contamination not getting cleared .

No Inter lock if water temp is low , m/c runs

**BEFORE**

**IDEA:** Interlocking with m/c for water temp.

**COUNTERMEASURE :** Interlocking done in system , where if water temp is not as per Std m/c will not run.



**AFTER**

<b>BENCHMARK</b>	-----
<b>TARGET</b>	-----
<b>KAIZEN START</b>	21.01.17
<b>KAIZEN FINISH</b>	24.01.17

**TEAM MEMBERS:**  
Mr. Mallikarjuna,  
Mr. Dinesh

- BENEFITS:**
1. User friendly
  2. Good quality product.

### KAIZEN SUSTENANCE

**WHAT TO DO :** Ir reversible Kaizen.  
**HOW TO DO :** -----  
**FREQUENCY :** One time action.

**WHY - WHY ANALYSIS :-**

- Why1:** Washing is not effective of the part due to which Contamination not getting cleared . **Why2:** Washing water temperature is not as per Std but also m/c is in running condition.  
**Why3:** No interlocking at m/c (if water temp is not ok, m/c should not run.)

**ROOT CAUSE:-** No interlocking at m/c (if water temp is not ok, m/c should not run.)

**REGISTRATION NO. & DATE:** 1457 & 27.01.17

**REGISTERED BY:** Mr. Guru Bassappa

**MANAGER'S SIGN:** Mr. Chamaraj

**RESULT:-**



Cleaning is not effective	Cleaning is effective
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COST INCURRED FOR MAKING KAIZEN		
<b>MATERIAL COST IN RS</b>	<b>LABOUR COST IN RS</b>	<b>TOTAL COST IN RS</b>
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESP.	STATUS
1	Rotary washing & Bin Washing	15.2.17	Mr. Dinesh	In Process